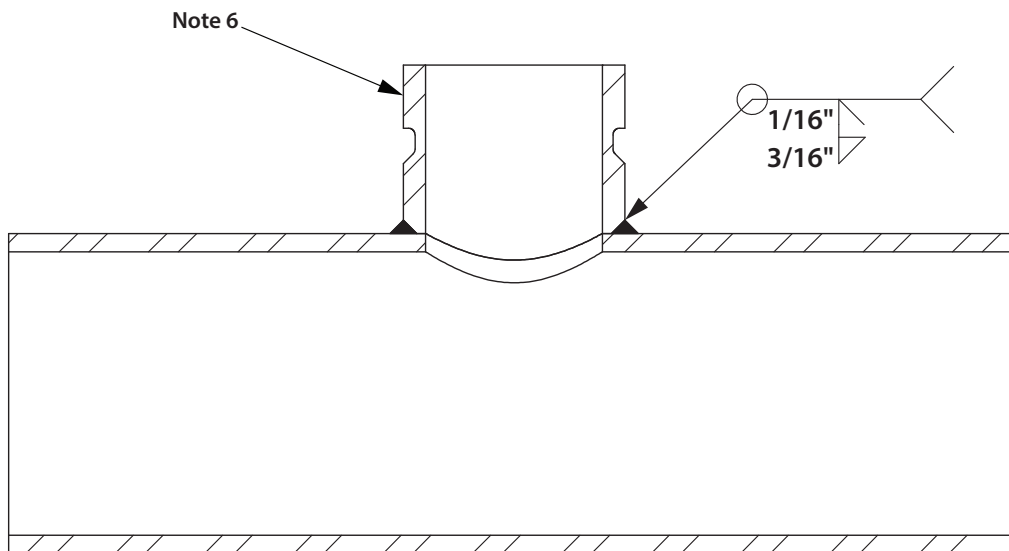


No. 142 Welded Outlet



⚠ WARNING					
<ul style="list-style-type: none"> • Read and understand all instructions before attempting to install any Victaulic products. • Wear required personal protective equipment during the welding process, and follow all jobsite regulations regarding welding safety. • Wear safety glasses, hardhat, and foot protection. <p>Failure to follow these instructions could result in death or serious personal injury and property damage.</p>					

WELDED OUTLET INFORMATION AND RECOMMENDED WELD DETAIL



Exaggerated for Clarity

NOTES:

1. Victaulic No. 142 Welded Outlet Material: Carbon steel pipe meeting the chemical and mechanical property requirements of ASTM A53, Grade A, Type E or S
2. Victaulic No. 142 Welded Outlet Coating: Unpainted with rust-inhibiting coating applied
3. Recommended Hole Size
Drilling Prior to Welding: 1 1/16-inch
Drilling After Welding: 1-inch minimum, 1 1/2-inch maximum
4. Weld procedure by others – Verify that the correct size Victaulic No. 142 Welded Outlet is being used for header pipe – Remove all oil, grease, and dirt from outlet prior to welding – Place outlet directly on header pipe prior to welding
5. Minimize heat during welding – Excessive heat buildup may result in groove or pipe distortion or a bent header pipe – After welding, the outlet shall be generally perpendicular to the header pipe
6. Gasket sealing surface of outlet shall be free from indentations, projections, and weld splatter to ensure a leak-tight seal – Remove all oil, grease, and dirt from gasket sealing surface of outlet prior to mating coupling installation

For complete contact information, visit victaulic.com

I-142 12900 REV A UPDATED 03/2019 Z000142000

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