

Pipe Marking Gauges for Vic-Press™ Schedule 10S System Products

ALWAYS REFER TO THE I-P500 FIELD INSTALLATION HANDBOOK AND THE TM-PFT510 OPERATING AND MAINTENANCE MANUAL FOR ADDITIONAL INFORMATION.

 WARNING				
				
<ul style="list-style-type: none"> • Read and understand all instructions in the I-P500 Field Installation Handbook and the TM-PFT510 Operating and Maintenance Manual before installing any Vic-Press Schedule 10S System Products. • Always mark pipe by using the proper size pipe marking gauge or a ruler or tape measure to indicate the required insertion depth. • Wear personal protective equipment (i.e. safety glasses, hardhat, foot protection, etc.) when working with Victaulic PFT510 Vic-Press Schedule 10S Tools. <p>Failure to follow these instructions could result in serious personal injury, improper product installation, and/or property damage.</p>				



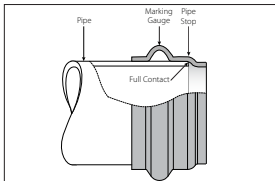
Victaulic pipe marking gauge sets for Vic-Press Schedule 10S System Products are available as an option to facilitate marking of pipe ends. These marking gauges are not a substitute for fully reading and understanding the I-P500 Field Installation Handbook and the TM-PFT510 Operating and Maintenance Manual.

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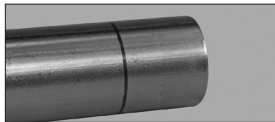
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1. Insert the pipe end into the correct size Vic-Press Schedule 10S marking gauge. Make sure the pipe end contacts the pipe stop (refer to the sketch above).

2. While the pipe is inserted completely into the marking gauge, mark the pipe along the edge of the gauge with a marker or paint stick, as shown above.



3. Remove the marking gauge from the pipe.



4. Make sure the pipe marks indicate full insertion into the coupling or fitting before performing the pressing operation.

For complete contact information, visit www.victaulic.com

I-P500.Gauge 6263 REV B UPDATED 07/2011 Z00P500KIT
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