

## Thermal Heat Tracing of Victaulic Grooved Piping Systems For Freeze Protection

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Victaulic grooved piping systems may be thermally heat traced for the purposes of freeze protection in the same way as welded, flanged or threaded piping systems using the same equipment.

Electric heat tracing cable with the required power supplies and controllers or heat transfer fluid tubing with pumps and heaters along with the required pipe insulation should be selected, sized and installed in accordance with best industry practice.

It is important that suitable thermostatic controls are included where required to ensure the Victaulic gaskets are not exposed to temperatures above their maximum operating temperature limits as published in the applicable Victaulic product submittal.



Typical Thermally Heat Traced Victaulic Grooved System  
(Electric Heat Trace Cables)